

FEE TRANSMITTAL**for FY 2001**

Patent fees are subject to annual revision.

Small Entity payments must be supported by a small entity statement
 otherwise large entity fees must be paid, See Forms PTO/SB/09-12
 See 37 C.F.R. §§1.27 and 1.28

TOTAL AMOUNT OF PAYMENT \$710.00

Complete if Known

Application Number	
Filing Date	October 27, 2000
First Named Inventor	Sydney R. Rader
Group Art Unit	
Examiner Name	
Attorney Docket Number	660005.99621

METHOD OF PAYMENT (check one)

1. ☒ The Commissioner is hereby authorized to charge indicated fees and credit any over payments to:

Deposit Account Number 17-0055

Deposit Account Name Quarles & Brady LLP

- ☒ Charge Any Additional Fee Required
 Under 37 CFR 1.16 and 1.17

2. ☐ Payment Enclosed:

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FEE CALCULATION**1. BASIC FILING FEE**

Large Entity Fee Code	Large Entity Fee (\$)	Small Entity Fee Code	Small Entity Fee (\$)	Fee Description	Fee Paid
101	710	201	355	Utility filing fee	\$710.00
106	320	206	160	Design filing fee	
107	490	207	245	Plant filing fee	
108	710	208	355	Reissue filing fee	
114	150	214	75	Provisional filing fee	

SUBTOTAL (1) (\$710.00)

2. CLAIMS

Total Claims	Extra	Fee from below	Fee Paid
15	-20** = 0	X 0	= 0
Independent 3	-3** = 0	X 0	= 0
Multiple Dependent Claims		0	= 0

** or number previously paid, if greater, For reissues see below

Large Entity Fee Code	Large Entity Fee (\$)	Small Entity Fee Code	Small Entity Fee (\$)	Fee Description
103	18	203	9	Claims in excess of 20
102	80	202	40	Independent claims in excess of 3
104	270	204	135	Multiple dependent claim
109	80	209	40	Reissue independent claims over original patent
110	18	210	9	Reissue claims in excess of 20 and over original patent

SUBTOTAL (2) (\$0)

FEE CALCULATION (continued)**3. ADDITIONAL FEES**

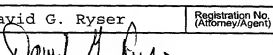
Large Entity Fee Code	Large Entity Fee (\$)	Small Entity Fee Code	Small Entity Fee (\$)	Fee Description	Fee Paid
105	130	205	65	Surcharge - late filing fee or oath	
127	50	227	25	Surcharge - late provisional filing fee or cover sheet	
139	130	139	130	Non-English specification	
147	2,520	147	2,520	For filing a request for reexamination	
112	920	112	920	Requesting publication of SIR prior to Examiner action	
113	1,840	113	1,840	Requesting publication of SIR after Examiner action	
115	110	215	55	Extension for reply within first month	
116	390	216	195	Extension for reply within second month	
117	890	217	445	Extension for reply within third month	
118	1,390	218	695	Extension for reply within fourth month	
128	1,890	228	945	Extension for reply within fifth month	
119	310	219	155	Notice of Appeal	
120	310	220	155	Filing a brief in support of an appeal	
121	270	221	135	Request for oral hearing	
138	1,510	138	1,510	Petition to institute a public use proceeding	
140	110	240	55	Petition to revive unavoidably abandoned application	
141	1,240	241	620	Petition to revive unintentionally abandoned application	
142	1,240	242	620	Utility issue fee (or reissue)	
143	440	243	220	Design issue fee	
144	600	244	300	Plant issue fee	
122	130	122	130	Petitions to the Commissioner	
123	50	123	50	Petitions related to provisional applications	
126	240	126	240	Submission of Information Disclosure Stmt	
581	40	581	40	Recording each patent assignment per property (times number of properties)	
146	710	246	355	Filing a submission after final rejection (37 CFR 1.221(a))	
149	710	249	355	For each additional invention to be examined (37 CFR 1.429(b))	
179	710	270	355	Request for Continued Examination (RCE)	
169	900	169	900	Request for expedited examination of a design application	

Other fee (specify) _____

* Reduced by Basic Filing Fee Paid

SUBTOTAL (3) (\$)

SUBMITTED BY

Typed or Printed Name David G. Ryser
 Signature 

Registration No. (Attorney/Agent)

36,407

Complete (if applicable)

Telephone 414-277-5717

Date October 27, 2000

LIGHT STABLE HOP FRACTION AND METHOD OF MAKING THE SAME

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority to U.S. provisional application serial no. 60/162,321 filed October 28, 1999.

5 STATEMENT REGARDING FEDERALLY SPONSORED
RESEARCH AND DEVELOPMENT

Not applicable.

BACKGROUND OF THE INVENTION

Field Of The Invention

10 The present invention generally relates to light stable hop fractions. More particularly, it relates to novel methods of preparing such light stable hop fractions and methods of preparing hop flavored beverages using such light stable light fractions.

15 Background Of The Art

Hops, in the form of either the ground dried plant or pellets, are used in brewing to give the beverages, such as beer or ale, their characteristic bitter flavor and pleasant aroma. The hops usually are added to the boiling wort in the brewing kettle. Alternatively, if primarily a bitter flavor is desired, a hop extract can be added to the brewing kettle or an isomerized hop extract, if it is highly purified, may be added post kettle, i.e., after the wort has been boiled or after
25 fermentation.

5 The primary hop constituents which are utilized in the brewing process are the alpha acids, the beta acids, the uncharacterized resins and the hop oils. The alpha acids are known as humulones and the beta acids are known as lupulones. The alpha acids are the precursors of the bitter substances in beer. The beta acids or lupulones have low solubility in wort and beer and they are believed to play a relatively minor role in the brewing process.

10 During brewing, chemical changes are made in the alpha acids or humulones resulting in the formation of compounds known as iso-alpha acids, i.e., isohumulone, isocohumulone and isoadhumulone. The alpha acids are extracted from the hops by the boiling wort and
15 isomerized to the iso-alpha acids during the kettle boiling stage.

It is known that iso- α -acids derived from hops (or an unreduced hop extract which contains iso- α -acids) can cause light instability in malt beverages. The exposure
20 of such a beverage to light can result in the beverage becoming "light struck" and having a skunky odor. As a result, such beverages cannot be packaged in clear or green glass bottles without a risk of developing the "light struck" character. Light stable beers that can be
25 packaged in clear or green glass bottles are made using reduced hop extracts (i.e., tetrahydroiso- α -acids).

Hop extracts have been used in brewing beer for a number of years. The reasons are several-fold. When

whole hops are added to the kettle, the yield of iso-alpha acids is poor, e.g., 10-25% based on the alpha acids present in the hops. However, the conversion of alpha acids in a hop extract to iso-alpha acids can be very high, e.g. 80%. Furthermore, the utilization of the pure iso-alpha acids in a preisomerized extract which is added post kettle is known to be extremely high, e.g. 70-90%.

The production of hop extracts usually consists of extracting the essential bittering acids (e.g., α -acids, β -acids, etc.) from the cellulosic material of the hop blossom by the use of either organic solvents or carbon dioxide. The hop extracts thus obtained can be added to the brewing kettle or chemically processed to isomerize and reduce the alpha acids. The residues from such an extraction are generally referred to as "spent hops" (but are hereinafter referred to as "hop solids") and they are typically discarded or sold as animal feed.

We have discovered that one disadvantage of adding hop extracts to the wort in the kettle is that the beer produced lacks the full flavor and aroma produced when whole hops are added to the wort in the kettle. As a result, fermented beverages, such as beer, which have been prepared using hop extracts, although they may have the bitterness of beverages prepared from whole hops, do not have the same full hop flavor as fermented beverages made with whole hops. However, the use of whole hops to

obtain the full hop flavor results in a very bitter
tasting beverages which may not be desired.

There are other disadvantages to using hop extracts.
For example, the use of a CO₂ or hexane hop extract does
5 not produce a light stable or fully kettle hopped
beverage. Also, use of a processed CO₂ hop extract
(reduced hop extracts) does not produce a fully kettle
hopped beverage. It would be advantageous to have a
method of preparing less bitter, fermented beverages
10 having the same "full hop flavor" as fermented beverages
prepared with the use of whole hops. It would also be
advantageous to have a method of making such a beverage
which has light stability equal to or better than a
beverage made with reduced hop extracts (i.e.,
15 tetrahydroiso- α -acids).

U.S. patents 4,767,640; 5,523,489; 5,783,235;
5,874,633; 5,767,319 and U.S. patent application serial
nos. 09/111,622; 08/892,898; 08/672,795; 08/659,807;
08/838,217 disclose various hop fractions including hop
20 solids and extracts thereof. These patents and
applications are all assigned to the assignee of the
present invention. The above-identified patents and
applications are hereby incorporated by reference as if
fully set forth herein.

25 Malt beverages made with the hop solids (or extracts
thereof) disclosed in the above-referenced patents and
applications are generally considered to be light stable.
However, the inventors have found that such malt

beverages can still develop off-flavors and aromas when exposed to light. Such light instability is due to the presence of residual α -acids in the hop solids. In the presence of light iso-alpha-acids (isomerized from α -acids during kettle boil) form a compound known as 3-methyl-2-butene-1-thiol (hereinafter "3M2B1T"), which is perceived at very low levels as "skunk" off-flavor and aroma. Hence, traditionally hopped beer packaged in a clear or green glass bottle is not light stable.

One traditional method to avoid this light instability was to remove the bittering components or alpha acids from whole hops and chemically alter them in a way so that they cannot form 3M2B1T which then results in light stability of the subsequent product. However, a drawback of hopping a malt beverage with such a chemically altered whole hops is that "kettle hop" flavor and aroma are missing. In this regard, as noted in the above-reference patents and applications, hop solids, a previously discarded byproduct, have great value because they contain the precursors of "kettle hop" flavor and aroma (sometimes referred to as desirable fruity/estery components, which are typically formed during fermentation). However, the inventors have discovered that such hop solids or their extract have enough residual α -acids to affect the light stability of malt beverages.

The inventors have discovered that the sensory threshold for 3M2B1T is as low as one part per trillion

(w/w) (1 ppt) in a malt beverage. A method of directly determining 3M2B1T can be found in Goldstein, et al., 51 J. Am. Soc. Brew. Chem. 7-74 (1993). The inventors have now surprisingly discovered that a hexane-washed extract

5 of hop solids will product a malt beverage of unexpectedly superior light stability while lending a kettle hop flavor to the finished malt beverage.

It is important to note that the "full" or "kettle" hop flavor refers to the flavor derived from whole hops or hop pellets after fermentation, not the original aroma of whole hops, hop pellets, CO₂ hop extract, or even hop character fraction.

BRIEF SUMMARY OF THE INVENTION

The primary objects of the present invention are to
15 disclose methods of preparing extracts of hop solids and
the extracts of hop solids thus obtained.

It is the primary object of the present invention to disclose a method of preparing a hop flavored, fermented beverage which has the full hop flavor of a fermented
20 beverage prepared from whole hops, but which is less bitter than the beverage made using whole hops and which is surprisingly light stable.

We have discovered that a nonpolar solvent-washed
extract of hop solids can be used as the sole hopping
25 material, to prepare a novel fermented beverage having a
full hop flavor, little bitterness, and exceptional light
stability.

It is a further object to disclose methods for preparing a fully kettle hop flavored beverage using the novel extracts of hop solids.

As previously mentioned, hop solids are those solids
5 which remain after substantially all of the alpha acids, beta acids, and hop oils have been removed from hops by a solvent, preferably using liquid or supercritical carbon dioxide (CO₂).

It is a further object to disclose novel flavoring
10 agents which comprise a nonpolar solvent-washed extract of hop solids.

The method of the present invention for making a light stable, fully kettle hop flavored beverage comprises adding to a fermentable growth media, prior to
15 bio-conversion, (e.g., prior to or during kettle boil, or post knock out) a nonpolar solvent-washed extract of hop solids as the sole hopping material; and bio-converting the media to form a hop flavored beverage. Another aspect of the present invention provides a hop flavored
20 beverage prepared by the foregoing method.

A further aspect provides a hop flavored beverage prepared by adding to a fermentable growth media, prior to bio-conversion, a nonpolar solvent-washed extract of hop solids as the sole hopping material, and then bio-
25 converting the media to the hop flavored beverage.

Another aspect of the present invention provides a hop flavoring agent for beverages comprising a nonpolar solvent-washed extract of hop solids. Preferably, a non-

polar solvent like carbon dioxide or hexane is used for the extraction of whole hops to produce the hop solids. The extraction of the hop solids is preferably accomplished by using a polar solvent.

- 5 The polar solvent can be selected from the group consisting of water, ethanol, isopropanol, methanol, dichloromethane, trichloromethane, n-butanol, ethylacetate, ethylene dichloride, and trichloroethylene, or mixtures thereof. Most preferably the polar solvent
- 10 is ethanol or water, or mixtures thereof.

A final aspect of the present invention provides a hop flavoring agent for beverages comprising a nonpolar solvent-washed water extract of hop solids.

- 15 Important advantages of the present invention are that it makes possible the preparation of an extremely light stable, fully kettle hop flavored beverage which was previously unavailable and that such a beverage can be prepared using a byproduct of hop solids which is itself an inexpensive and previously discarded byproduct.

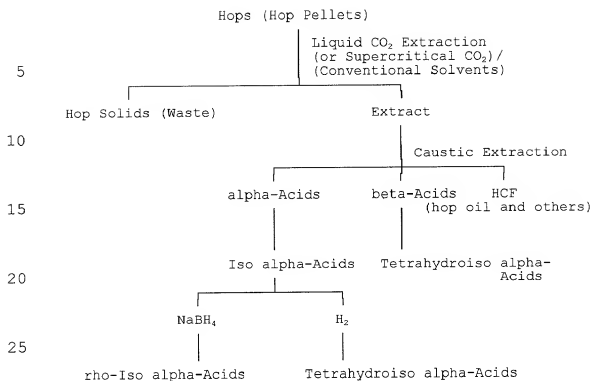
20 DETAILED DESCRIPTION OF THE INVENTION

- To determine the scope and effectiveness of the present invention experimental work was performed using a hexane-washed and alkali-treated water extract of hop solids derived from Cascade whole hop pellets. Each
- 25 fraction was evaluated for its contribution to kettle hop flavor. As a result, it was found that the extract of hop solids most effectively imparts a conventional full

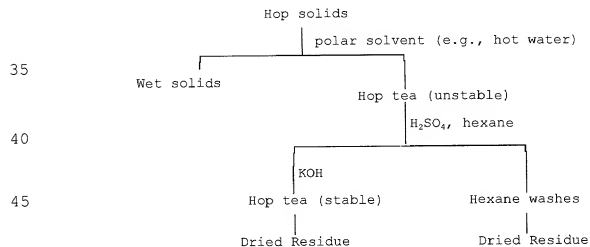
hop flavor to beer. The results of sensory evaluation confirmed that beverages made with the claimed extracts of hop solids had a hop flavor similar to that of beverages made using hop pellets. The tests also
5 confirmed that the beer made with the claimed extracts of hop solids could be packaged in the clear white (flint glass) or green bottles.

The hop solids for use in the invention are the spent hops which remain after substantially all of the
10 alpha acids, beta acids, and hop oils have been extracted (in whole or in part) from whole hops with a non-polar fluid, such as liquid carbon dioxide, supercritical carbon dioxide, hexane, or the like. Generally, hop solids can be the residue remaining after any extraction
15 of hops to remove substantially all of the alpha acids, beta acids, and/or hop oil.

The hop solids, alpha-acids and Hop Character Fraction (HCF) can be obtained from whole hops by a process that can be illustrated as follows:



In accordance with the present invention, the hop solids are treated as follows so that a light stable extract is obtained:



The following is a brief description of the experimental tests performed and the materials employed.

Description Of The Preferred Embodiments

By a fermentable growth media we mean (1) a conventional wort, or (2) any minimal media containing Difco yeast N base (.8 - 8g/l, preferably 1.7 g/l) and glucose (1 - 20% by weight, preferably 8 - 10%), or any combination of (1) and (2). By bio-converting or fermentation we mean a process whereby the extracts of hop solids are converted to kettle hop flavor where the yeast is at a fermentable temperature and glucose is present.

Example 1

200 g of Cascade hop solids was extracted with 3000 g of hot water which yielded 1363 g of wet hop solids and 1731 g of a hot water extract (hop tea). This hop tea did not produce a light stable malt beverage.

The light unstable hop tea was then cooled to room temperature (the hop tea can be cooled to room temperature or below) and was then adjusted to a pH of 2 with 6.0 ml concentrated H_2SO_4 and then washed with 100 ml hexane, seven times. The pH adjustment of the hop tea to the acid side is done to place the α -acids in their free acid form so that they can readily be extracted by the hexane. The hexane fraction can then be dried to obtain a hexane-soluble residue.

The hexane-washed hop tea was then treated with 118 ml 10% w/w KOH to adjust the pH to 6.5 (any alkali would be suitable for adjusting the pH). This yielded 695 g of a light stable (α -acid free) hop tea. The light

stable hop tea can be stored frozen or dried. If dried, the light stable hop tea can be lyophilized. The light stable hop tea can then be added to the wort of a malt beverage to make an extremely light stable, fully kettle hopped beverage. The pH adjustment of the washed hop tea to the neutral region is done so that its subsequent addition to wort does not upset the pH balance of the wort. However, if one desired to store the washed hop tea it may be preferable to leave the washed hop tea at a low pH to discourage microbial growth.

It is preferred that a non-polar solvent like CO₂ or hexane be used to extract the whole hops or hop pellets. It is most preferred that liquid or supercritical CO₂ be used. If a polar solvent (like ethanol, water, etc.) is used to extract the whole hops or hop pellets, an undesirably higher residual amount of alpha acids remains in the hop solids. Also, using a polar solvent to extract the hops results in a depletion of the critical kettle hop flavor components in the hop solids. Thus, it is critical that a non-polar solvent like CO₂ be used to extract the whole hops.

It is also preferred that a polar solvent be used to extract the hop solids. Most preferably the polar solvent is ethanol or water. If water is used, it is preferred that the water be hot. If hot water is used, the water should be between 140°F and 212°F, more preferably from 160°F to 200°F, and yet more preferred about 180°F. The polar extraction solvent also can be a

It will be apparent to those skilled in the art that the method of the present invention, in addition to being novel and useful, is also simple and economical. For example, only conventional brewing techniques and equipment are used and the useful flavoring constituents of the hop solids are not wasted.

The hop solids preferred for use in the method of the present invention are the hop solids obtained after the liquid carbon dioxide extraction of hops under 40° to 80°F and 500 - 1000 psig. The liquid carbon dioxide extraction of hops is described in U.S. Patent No. 4,344,978. Other hop solids that can be used are those obtained by the extraction of hops with supercritical CO₂ at a temperature of 100° - 150°F and pressure of 1100 - 3000 psig., or by the practice of the extraction methods of U.S. Patents Nos. 3,798,332; 4,002,683; and others.

Representative of the different types of hops that can be used to prepare the hop extract and hop solids are Cascade hops and Galena hops. However, other varieties of hops also can be used.

The amount of the nonpolar solvent-washed extract of hop solids to be added depends upon the amount of kettle hop flavor desired in the resulting beverage. Normally, if the extract of the present invention is to be used alone the amount employed will be equivalent to the equivalent amount of whole hops that would be employed for the same flavor of whole hopped beer.

It will be apparent to those skilled in the art that a number of modifications and changes may be made without departing from the spirit and scope of the invention.

For example, an exhaustive extraction of hop solids
5 with boiling ethanol resulted in about a 28% by weight
extract on a dry basis. Also, an exhaustive extraction
of hop solids with boiling water resulted in about a 45%
by weight extract on a dry basis. Both of these extracts
produce a fully kettle hop flavored beverage.

10 Therefore it is to be understood that the invention
is not to be limited by the description and examples but
only by the claims which follow:

002201-102700

CLAIMS

We claim:

1. A method of making a light stable, kettle hop flavoring agent comprising the steps in the following order:

extracting hop solids with a polar solvent to form an extract of hop solids;

acidifying the extract;

washing the extract with a non-polar solvent capable of removing residual α -acids; and

recovering the washed extract.

2. The method of claim 1, wherein the polar solvent is hot water.

3. The method of claim 1, wherein the non-polar solvent is hexane.

4. The method of claim 1, wherein the washed extract is frozen.

5. The method of claim 1, wherein the washed extract is dried.

6. A light stable, kettle hop flavoring agent comprising a polar solvent extract of hop solids that has been washed with a non-polar solvent capable of removing residual α -acids.

7. The flavoring agent of claim 6, wherein the polar solvent is hot water.

8. The flavoring agent of claim 7, wherein the non-polar solvent is hexane.

9. The flavoring agent of claim 8, wherein the washed extract is dried.

10. A method of making a hop flavored beverage from a fermentable growth media comprising the steps of:

adding to the media, prior to bio-conversion, the hop flavoring agent of claim 6; and

bio-converting the media to form the hop flavored beverage.

11. The method of claim 10, wherein the polar solvent is hot water and the non-polar solvent is hexane.

12. A light stable, kettle hop flavored beverage which is prepared by the method of claim 10.

13. A light stable, kettle hop flavored beverage which is prepared by the method of claim 11.

14. A light stable, kettle hop flavored beverage prepared by adding to a fermentable growth media, prior to bio-conversion, a polar solvent extract of hop solids as the sole hopping material, wherein the extract has been washed with a non-polar solvent capable of removing residual α -acids.

15. The beverage of claim 14, wherein the polar solvent is hot water and the non-polar solvent is hexane.

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0010/PTO Rev. 6/95 U.S. Department of Commerce Patent and Trademark Office DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION <input checked="" type="checkbox"/> Declaration Submitted with Initial Filing	OR <input type="checkbox"/> Declaration Submitted after Initial Filing	Attorney Docket Number 660005.99621
		First Named Inventor Sydney R. Rader
	COMPLETE IF KNOWN	
	Application Number	
	Filing Date	October 27, 2000
	Group Art Unit	
		Examiner Name

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

LIGHT STABLE HOP FRACTION AND METHOD OF MAKING THE SAME

(Title of the Invention)

the specification of which

☒ is attached hereto

OR

☐ was filed on (MM/DD/YYYY)

as United States Application Number or PCT International

Application Number

and was amended on (MM/DD/YYYY)

(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations §1.56

I hereby claim foreign priority benefits under Title 35, United States Code §119(a)-(d) or §365(b) of any foreign application(s) for patent or inventor's certificate or §365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or any PCT international application having a filing date before that of the application on which priority is claimed

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached? YES NO
n/a			<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

☐ Additional foreign applications numbers are listed on a supplemental priority sheet attached hereto:

I hereby claim the benefit under Title 35, United States Code §119(a) of any United States provisional application(s) listed below:

Application Number(s)	Filing Date (MM/DD/YYYY)	<input type="checkbox"/> Additional provisional application numbers are listed on a supplemental priority sheet attached hereto.
60/162,321	October 28, 1999	

Burden Hour Statement: This form is estimated to take .4 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, Patent and Trademark Office, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Assistant Commissioner for Patents, Washington, DC 20231.

DECLARATION

Page 2

I hereby claim benefit under Title 35, United States Code § 120 of any United States application(s), or § 365(C) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application or PCT international application in the manner provided in the first paragraph of Title 35, United States Code § 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. Parent Application Number

PCT Parent Number

Parent Filing Date (MM/DD/YYYY)

Parent Patent Number (if applicable)

n/a

☐ Additional U.S. or PCT international application numbers are listed on a supplemental priority sheet attached hereto

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and all continuation and divisional applications based thereon, and to transact all business in the Patent and Trademark Office connected therewith:

☐ Firm Name

OR

Customer Number or label

☒ List attorney(s) and/or agent(s) name and registration number below

Name	Registration Number	Name	Registration Number
Herbert W. Mylius	24,578	Bennett J. Berson	37,094
Barry E. Sammons	25,608	Bruce Neel	37,406
Charles Jirauch	26,186	Michael A. Jaskolski	37,551
Nicholas J. Seay	27,386	Richard T. Roche	38,599
George E. Haas	27,642	Alexander Ching	41,669
Michael J. McGovern	28,326	Terri S. Flynn	41,756
Carl R. Schwartz	29,437	John T. Pienkos	42,997
Keith M. Baxter	31,233	Daniel G. Radler	43,028
John D. Franzini	31,356	Gregory M. Smith	43,136
Janine Novat	32,593	Steven J. Wietrzny	44,402
Jean C. Baker	35,433	David M. Kettner	45,589
David G. Ryser	36,407	Adam J. Forman	46,707

☐ Additional attorney(s) and/or agents named on a supplemental priority sheet attached hereto

Please direct all correspondence to

☐ Customer Number or labelOR ☒ Fill in correspondence address below

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		Fax	(414) 271-3552

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Name of Sole or First Inventor:				A petition has been filed for this unsigned inventor			
Given Name	Sydney	Middle Initial	R.	Family Name	Rader	Suffix e.g. Jr.	
Inventor's Signature						Date	
Residence: City	Fredonia	State	WI	Country	USA	Citizenship	USA
Post Office Address	W3640 Belgium-Kohler Road						
Post Office Address							
City	Fredonia	State	WI	Zip	53021	Country	USA
						Applicant Authority	
<input checked="" type="checkbox"/> Additional inventors are being named on supplemental sheet(s) attached hereto							

Please type a plus sign (+) inside this box ☐

DECLARATION										ADDITIONAL INVENTOR(S) Supplemental Sheet	
Name of Additional Joint Inventor, if any										A petition has been filed for this unsigned inventor	
Given Name	John			Middle Initial	R.	Family Name	Seabrooks			Suffix e.g. Jr.	
Inventor's Signature									Date		
Residence: City	Richfield			State	WI	Country	USA		Citizenship	USA	
Post Office Address	1744 Whispering Woods Court										
Post Office Address											
City	Richfield			State	WI	Zip	53076		Country	USA	
Name of Additional Joint Inventor, if any										A petition has been filed for this unsigned inventor	
Given Name	David			Middle Initial	S.	Family Name	Ryder			Suffix e.g. Jr.	
Inventor's Signature									Date		
Residence: City	Mequon			State	WI	Country	USA		Citizenship	United Kingdom	
Post Office Address	10727 North Gazebo Hills Parkway										
Post Office Address											
City	Mequon			State	WI	Zip	53092		Country	USA	
Name of Additional Joint Inventor, if any										A petition has been filed for this unsigned inventor	
Given Name				Middle Initial		Family Name				Suffix e.g. Jr.	
Inventor's Signature									Date		
Residence: City				State		Country			Citizenship		
Post Office Address											
Post Office Address											
City				State		Zip			Country		
Name of Additional Joint Inventor, if any										A petition has been filed for this unsigned inventor	
Given Name				Middle Initial		Family Name				Suffix e.g. Jr.	
Inventor's Signature									Date		
Residence: City				State		Country			Citizenship		
Post Office Address											
Post Office Address											
City				State		Zip			Country		
Name of Additional Joint Inventor, if any										A petition has been filed for this unsigned inventor	
Given Name				Middle Initial		Family Name				Suffix e.g. Jr.	
Inventor's Signature									Date		
Residence: City				State		Country			Citizenship		
Post Office Address											
Post Office Address											
City				State		Zip			Country		
Additional inventors are being named on supplemental sheet(s) attached hereto											